



**High Speed Steel  
SHELL DRILLS**

Specifications Conform to:  
BS 122 : Part 2 : 1964  
Dimensions in Inches



Diameter h8	Cutting Edge length	Overall Length	Diameter* of large end of Taper bore	Diameter h8	Cutting Edge length	Overall Length	Diameter* of large end of Taper bore
1	2.1/4	2.3/4	0.625	2.3/16	3	3.3/4	1.250
1.1/16	2.1/4	2.3/4	0.625	2.1/4	3	3.3/4	1.250
1.1/8	2.1/4	2.3/4	0.625	2.5/16	3	3.3/4	1.250
1.3/16	2.1/4	2.3/4	0.625	2.3/8	3	3.3/4	1.250
1.1/4	2.1/4	2.3/4	0.625	2.7/16	3	3.3/4	1.250
1.5/16	2.3/8	3	0.750	2.1/2	3.1/4	4	1.500
1.3/8	2.3/8	3	0.750	2.5/8	3.1/4	4	1.500
1.7/16	2.3/8	3	0.750	2.3/4	3.1/4	4	1.500
1.1/2	2.3/8	3	0.750	2.7/8	3.1/4	4	1.500
1.9/16	2.3/8	3	0.750	3	3.1/4	4	1.500
1.5/8	2.3/8	3	0.750	3.1/8	3.3/4	4.1/2	1.750
1.11/16	2.3/4	3.1/2	1.000	3.1/4	3.3/4	4.1/2	1.750
1.3/4	2.3/4	3.1/2	1.000	3.3/8	3.3/4	4.1/2	1.750
1.13/16	2.3/4	3.1/2	1.000	3.1/2	3.3/4	4.1/2	1.750
1.7/8	2.3/4	3.1/2	1.000	3.5/8	4.1/4	5	2.000
1.15/16	2.3/4	3.1/2	1.000	3.3/4	4.1/4	5	2.000
2	2.3/4	3.1/2	1.000	3.7/8	4.1/4	5	2.000
2.1/16	3	3.3/4	1.250	4	4.1/4	5	2.000
2.1/8	3	3.3/4	1.250				

\* Taper of the bore is 1/8 inch per foot on diameter.

RH Helical flutes for RH Cutting shall be supplied unless otherwise specified.